

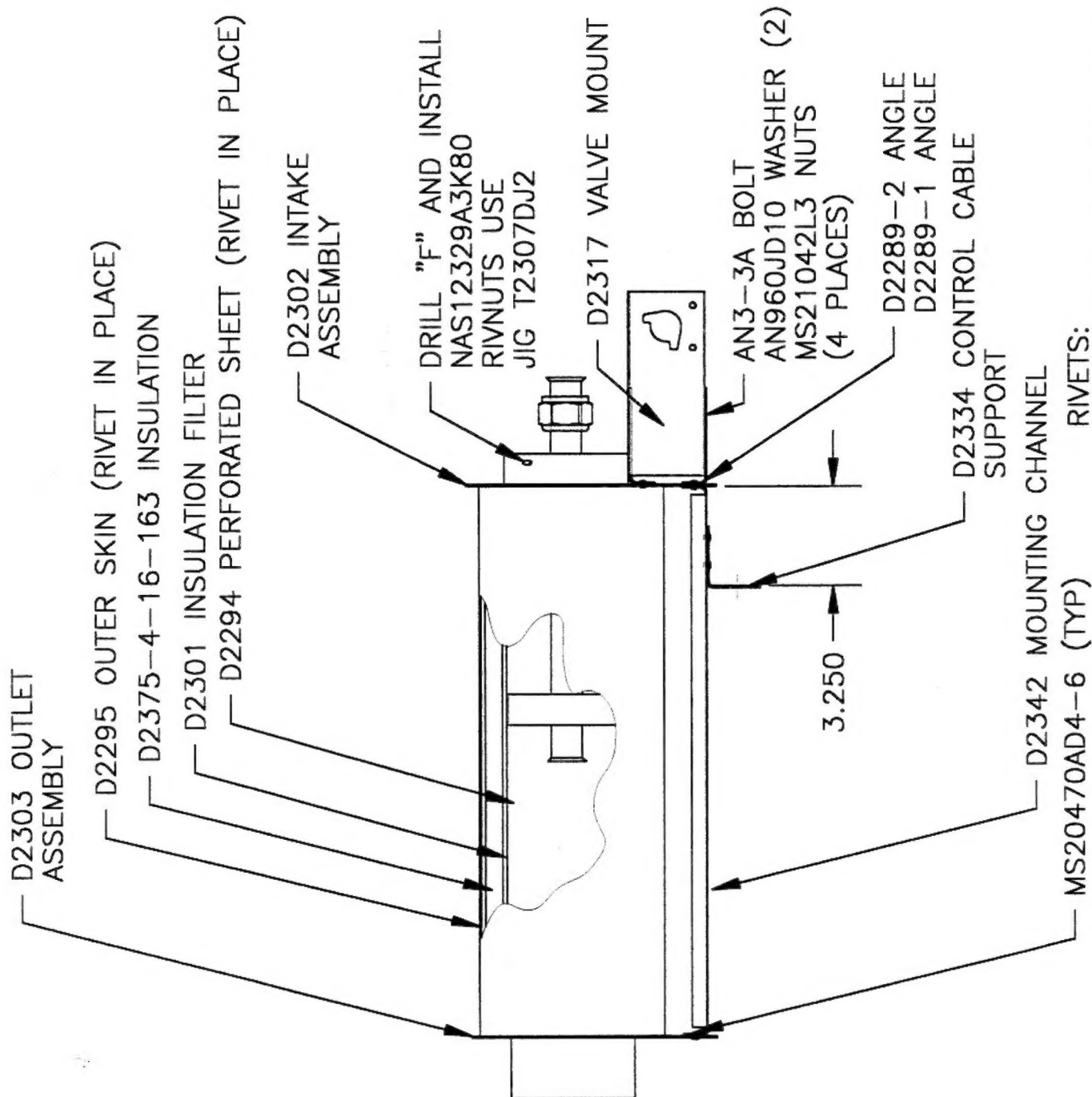


DESIGN B WILLIAMS	DRAWN BY B WILLIAMS	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED BW	APPROVED BW	DRAWING NO. D2306	REV. C SHEET 1 OF 2
DATE 95.01.03		TITLE B204 ASPIRATOR ASSEMBLY	
B	Apr. 13, 1995	REVISED D2317	
C	96.01.19	ADDED DETAIL	

QTY	Part No.	Description
X	D2306	B204 ASPIRATOR ASSEMBLY
1	D2302	INTAKE WELDMENT ASSEMBLY
1	D2303	OUTLET WELDMENT ASSEMBLY
1	D2295	HEATER EXTERIOR SHEET
1	D2375-4-16-163	INSULATION
1	D2301	INSULATION FILTER
1	D2294	HEATER PERFORATED SHEET
1	D2289-1	VALVE MOUNTING BRACKET
1	D2289-2	VALVE MOUNTING BRACKET
1	D2317	VALVE MOUNTING BRACKET
1	D2334	CONTROL CABLE SUPPORT
1	D2342	MOUNTING CHANNEL
4	AN3-3A	BOLT
8	AN960JD10	WASHER
7	MS20600AD4W5	RIVETS CR9163-4-2
23	MS20600AD4W6	RIVETS CR9163-4-4
6	MS20470AD4-6	RIVETS
4	MS21042L3	NUTS
2	NAS1329A3K80	RIVNUTS



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CHECKED BW	APPROVED BW	DRAWING NO. D2306	REV. C SHEET 2 OF 2
DATE 95.01.03		TITLE B204 ASPIRATOR ASSEMBLY	SCALE



RIVETS:
MS20600AD4W5 SHEET TO SHEET
MS20600AD4W6 SHEET TO END